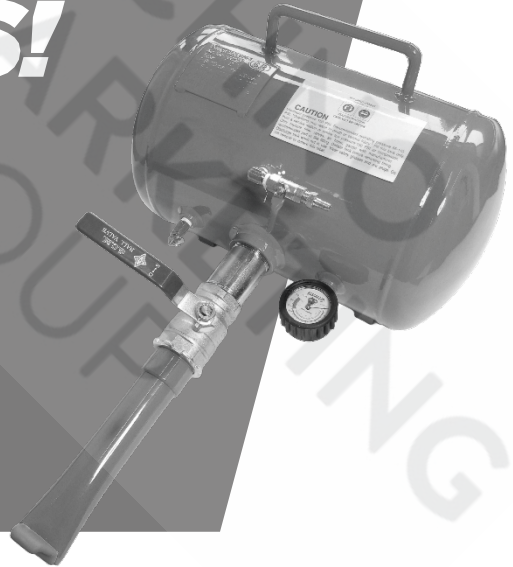




*Gaither*<sup>®</sup>  
PROFESSIONAL EQUIPMENT

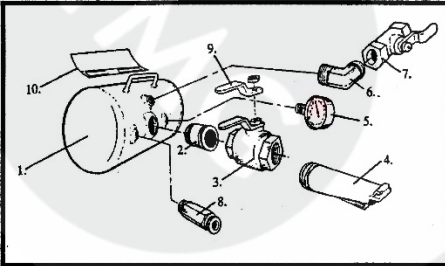
**REACHING  
FOR NEW  
HEIGHTS!**



INSTRUCTIONS FOR  
**101 BEAD SEATER**

# BEAD SEATER

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## Contents/Replacement Parts List

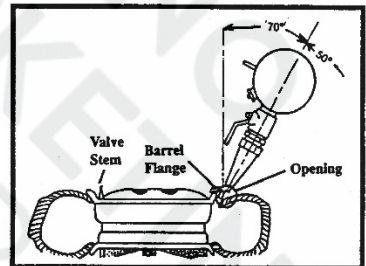
<u>Ref. No.</u>	<u>Description</u>
1.	Air Tank
2.	Pipe Nipple
3.	Release Valve
4.	Barrel w/ lock nut
5.	Pressure Gauge
6.	90 degree NPT
7.	Intake Valve
8.	Safety Valve
9.	Handle and nut
10.	Decal

## Before using the Tyre Filler you must:

1. Insert a coupler nipple that fits your particular system into the the small intake valve shown above
2. Attach the barrel by screwing it into the release valve and adjust the lock nut so that the barrel is secured.

## Using the Tyre Filler

1. Adjust the barrel so that the barrel flange is on top (same side as the air release valve handle) and parallel to the ground.
2. Attach an air line to your coupler nipple and open the intake valve to fill the air tank to the desired pressure. **Normal working pressure is from 50 to 130 psi.** The amount of pressure needed depends on the tire size and condition of the tire. This unit can help inflate all passenger, truck, and some small agricultural tires.
3. Hold the handle of the *Tyre Filler* and place the barrel flange exactly opposite of the valve stem. Rest the weight of the tank on the wheel. Position the unit so that the barrel opening is pointing directly into the largest gap between and the tire and wheel. Normally a 50-70 degree angle is the best.
4. Secure the handle of the *Tyre Filler* tightly with one hand while quickly opening the release valve with the other. Hold steady to the wheel while using. If this does not properly set the bead to the wheel, repeat procedure at a higher air pressure.



*After the bead has been set, put the tire into a tire cage and inflate to the manufacturer's recommended pressure.*

*Remember: Compressed air is dangerous. Always use common sense and follow the instructions given. Always use safety goggles and ear plugs with this product.*

GAITHER

# NOTES



SMARTTECHNO  
GROUPKETING

# ABOUT US

Gaither Tool Company, Inc. founded in 1988, is an international organization committed to serving the tire and trucking industry. It invents and manufactures convenient tools and systems needed to service and maintain tires and wheel assemblies.

Gaither Tool Company, Inc. continually invests in research and development to bring to its customers the most effective tools in the business. It strives to improve efficiency and reduce costs for customers all over the world working in truck maintenance shops as well as on-the-road tire service providers. Bandag, Euromaster/Michelin, Bridgestone's First Stop, The United States Armed Forces... just to name a few.

Gaither supplies products to customers in over 100 countries, selling through exclusive and nonexclusive distributors. Gaither Tool Company, Inc. is headquartered in Jacksonville, Illinois, U.S.A. In 1997 it opened a branch office located in Roosendaal, Holland to better serve the European market. In 1999 that office was incorporated in Holland and Gaither Europe BV was started. Gaither's manufacturing plant and warehousing for International distribution is located in Taichung, Taiwan.

With a strategically placed location in both The United States and The Netherlands, we are able to serve the global industry



## CONTACT US

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